



TECHNICAL DATA SHEET

SHORT DESCRIPTION:

ELT S-Additive was designed to be used with the ELT Series. By adding 10% S-Additive to any ELT Series color, you will convert the color into an ELT-S Series ink. ELT-S is a softer, better stretching alternative for lycra and spandex blends of cotton, nylon, and polyester.

However, ELT S-Additive is not only for ELT Series inks. It will also soften and increase the stretch in any of our plastisol inks. This is a great replacement for “stretch additive” or “soft hand clear”.

ELT S-ADDITIVE BENEFITS:

- Gives your print a softer feel.
- Allows the print to stretch further without cracking.
- Can be mixed in by hand, drill, or machine.
- Works with any plastisol ink.

MIXING INSTRUCTIONS:

- Add 10% ELT S-Additive by weight.
- Never exceed 15% as this may ruin the ink.
- Results will vary as some ink series such as ELT Series will stretch extremely well after mixing ELT S-Additive. Other ink series may not change as much.

Important Note: ELT S-Additive is not a curable product. If you add too much ELT S-Additive, you may experience durability problems as the ink will not properly cure.

Always perform a pretest print and test cure conditions on the fabric to be printed to establish the best results. Stir inks vigorously before each use. Viscosity may need adjusting for best results. If there is ever a question about a print job, call us at 800-942-4447. We are always happy to help!